1 2 3 4 5 6

A B C D

NOTES:

1. CAC# FAB-18 MAYBE PURCHASED FROM MELLUS BROS. & CO.-LOS ANGELES, CALIF. OR LEONARD SADLER & CO.-LOS ANGELES, CALIF. VENDORS NUMBER 24CBS.
2. AN515-6-8 MAY BE USED AS AN ALTERNATE FOR AN526-632-8
3. FAB-12-25 ASBESTOS ANTI-VIBRATION COLLARS SHOULD HAVE ID CUT ⅛ SMALLER THAN 28F6728 COLLAR SLOTS.
4. CAC# NUBI-25 MAYBE PURCHASED FROM B.F. GOODRICH CO., AKRON OHIO. VENDORS NUMBER RIVNUT 6KB6 OR EQUIVELANT.
5. THE OUTER SURFACE OF THE INNER LEADING EDGE SKIN IS TO BE GIVEN ONE COAT OF WHITE GLOSS ENAMEL (SPEC. E-3). THE INNER SURFACE OF THE OUTER LEADING EDGE SKIN IS TO BE PAINTED A DULL BLACK (IN LINE ON PRINT).
6. CAC# NU79 MAYBE PURCHASED FROM B.F. GOODRICH CO., AKRON, OHIO. VENDORS NUMBER RIVNUT 6K75 OR EQUIV.

SPACER
AN526DD632-6
CAC# NUBI-25
SPACED APPROX 2¼
CSK HEAD OF RIVNUT IN -14

28

28F6725
Q5033A-8-10
4 PLACES
28T5058 (REF)
28T5059 (REF)

½ DIA. HOLES CUT INTO FLEX TUBING EVERY 2 IN. AS INDICATED.

28F6728-8 (REF)
AN526DD832-48
-21 SKIN

2½ I.D. FLEX. TUBING MAYBE PURCHASED FROM BREEZE CORP. LOS ANGELES, CALIF.

28T5057 (REF)
AC372D832
28T5130 (REF)
28T5056 (REF)
28T5064 (REF)

AN526DD632-6 (REF)
OUTER SKIN (REF)
-11 (REF)
INNER SKIN (REF)
CAC# NUBI-25 (REF)
CSK HEAD IN -11

SECTION F-F
THIS SECTION IS TYPICAL
SCALE 24"=1'-0"

℄ FIN
28T5047 (REF)
28T5046 (REF)
28F6755 (REF)
TOP SKIN OF STABILIZER
2⅝ REF

VIEW - A A
SCALE - 6"=1'-0"

CEMENT AROUND TUBE WITH No. 4 FAIRPRENE FOR ANTI-CHAFING AT EACH RIB HOLE.

-20 SKIN

2½ O.D. RIGID TUBING CONSTRUCTED WITH EXTERNAL STD. COMM. LOCK SEAM.

-20 & -21 OUTER SKIN REF
½ REF
INNER SKIN REF

SECTION C-C
THIS SECTION IS TYPICAL
SCALE 24"=1'-0"

AIR OUTLETS PRESSED INTO TUBE EVERY 8 IN. AS SHOWN

30
28T5050 (REF)

SPOTWELD ON ⅝ CENTERS
-21 REF.
-20 REF.
SECTION B-B

-8 SUB ASSY.

55¾

-21 SKIN (REF)

THIS ℄ TO COINCIDE WITH ℄ OF AC366F1032 NUT PLATE IN 28T5002 (REF)

VIEW D-D
SCALE 12"=1'-0"

28T5049 (REF)
28F6728-7 (REF)

12 PLACES. LOCATE APPROX. HALF WAY BETWEEN -11 STRIPS. CEMENT TO SKIN WITH No. 4 FAIRPRENE BEFORE INSTALLATION OF DOUBLE SKIN.

28F1317-7
-45 WASHER
-46 GASKET
Q7007-AL13-.091
28T5057 (REF)
28T5002-28 (REF)
AC366F1032 (REF)
AN315-3R
Q7102-AL10
½ DIA. HOLE IN -21 SKIN (REF)
28T5002-42 (REF)
28T5002-40 (REF)

VIEW E-E
SCALE 12"=1'-0"

10
28T5048 (REF)

SPACED 10" APPROX (7 PLACES)
AN526DD632-6
SPACED APPROX 4"
CSK HEAD OF RIVNUT IN -21

CAC# NU79 (1)
AN960-AL6 (1)
Q7102-AL6 (1)
AN526-632-8 (1)
SPACED ON 1½ CENTERS (92)

AN526DD832-48

⅛ DIA HOLE SPACED 2 CENTERS APPROX ALONG LEADING EDGE

28T5061 (REF)
28T5047 (REF)

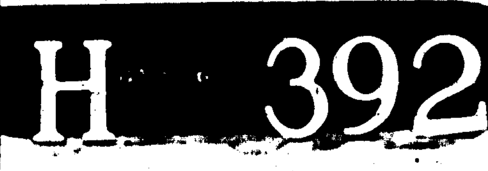
AC372-D832

36° (REF)

28T5046 (REF)
28F6728-6 (REF)

28F6755
AN526DD1032-10 BEND CLIP TO FIT TOP OF STABILIZER

28T2023 (REF)



UPPER FIN - INSTALL. - ANTI-ICING SYSTEM
CONSOLIDATED AIRCRAFT CORP. SAN DIEGO, CALIF.
28F6729

R

6219102